

## Ecologue™ PC-115 M95

CHI MEI CORPORATION - Polycarbonate

### General Information

#### Product Description

Ecologue PCR PC PC-115 M95

Product Description: PCR content 95%

#### General

Material Status	• Commercial: Active
Availability	• Africa & Middle East • Europe • North America • Asia Pacific • Latin America
Recycled Content	• Post-Consumer (PCR), 95%
Resin ID (ISO 1043)	• >PC(REC95)<

### Properties <sup>1</sup>

Physical	Nominal Value	Unit	Test Method
Density (73°F)	1.20	g/cm <sup>3</sup>	ISO 1183
Melt Volume-Flow Rate (MVR) (300°C/1.2 kg)	14	cm <sup>3</sup> /10min	ISO 1133
Molding Shrinkage	0.50 to 0.70	%	ISO 294-4
Mechanical	Nominal Value	Unit	Test Method
Tensile Stress (Yield)	8990	psi	ISO 527-2/50
Tensile Stress (Break)	7690	psi	ISO 527-2/50
Tensile Strain (Break)	96	%	ISO 527-2/50
Flexural Modulus <sup>2</sup>	319000	psi	ISO 178
Flexural Stress <sup>2</sup>	13100	psi	ISO 178
Impact	Nominal Value	Unit	Test Method
Charpy Notched Impact Strength (73°F)	25	ft·lb/in <sup>2</sup>	ISO 179
Notched Izod Impact Strength (73°F)	25	ft·lb/in <sup>2</sup>	ISO 180/1A
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load (264 psi, Unannealed)	257	°F	ISO 75-2/A
Vicat Softening Temperature	302	°F	ISO 306/A50
CLTE - Flow	3.3E-5 to 4.4E-5	in/in/°F	ISO 11359-2
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	V-2		UL 94

### Notes

<sup>1</sup> Typical properties: these are not to be construed as specifications.

<sup>2</sup> 0.079 in/min

